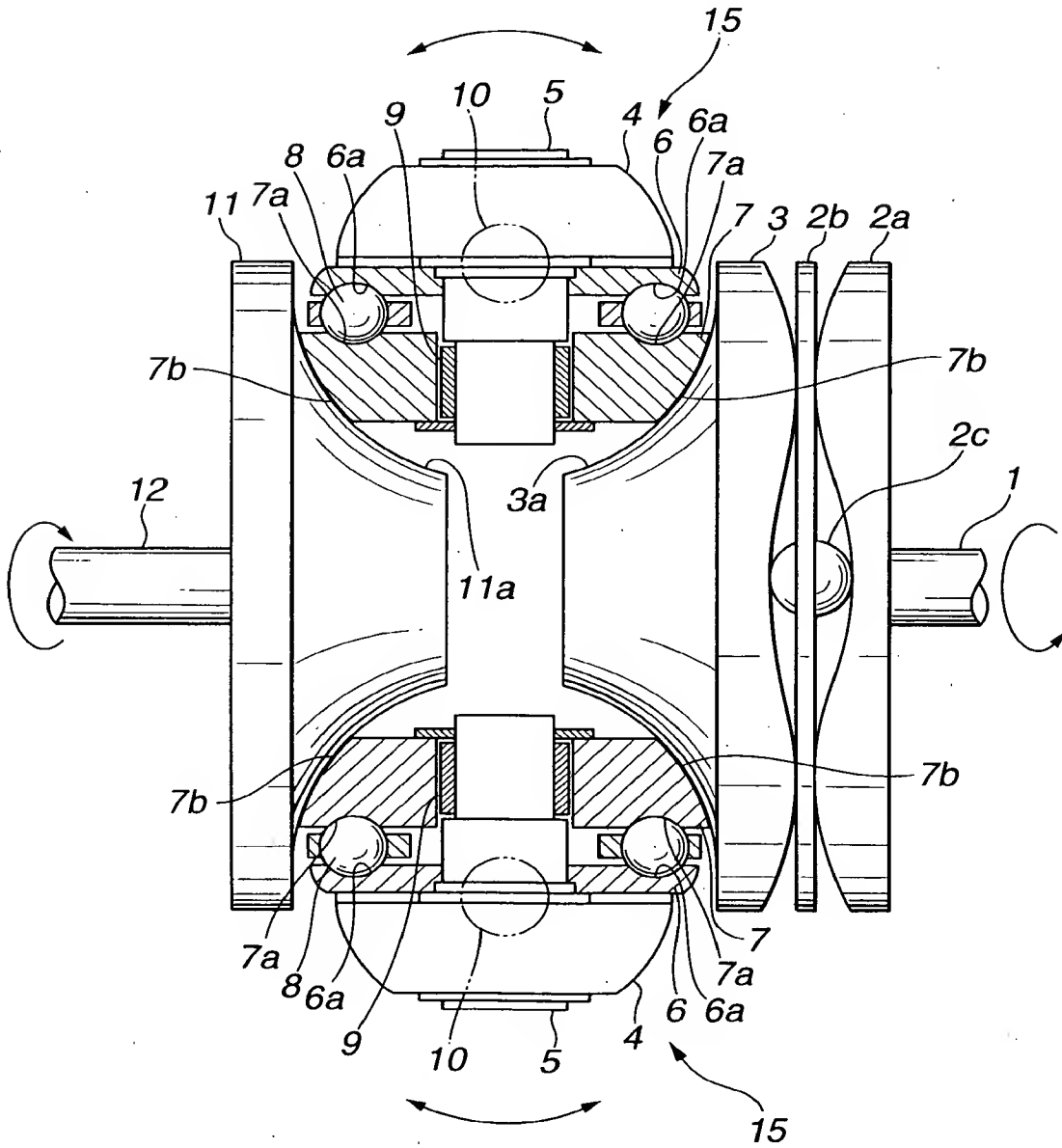


FIG.1



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FIG.2

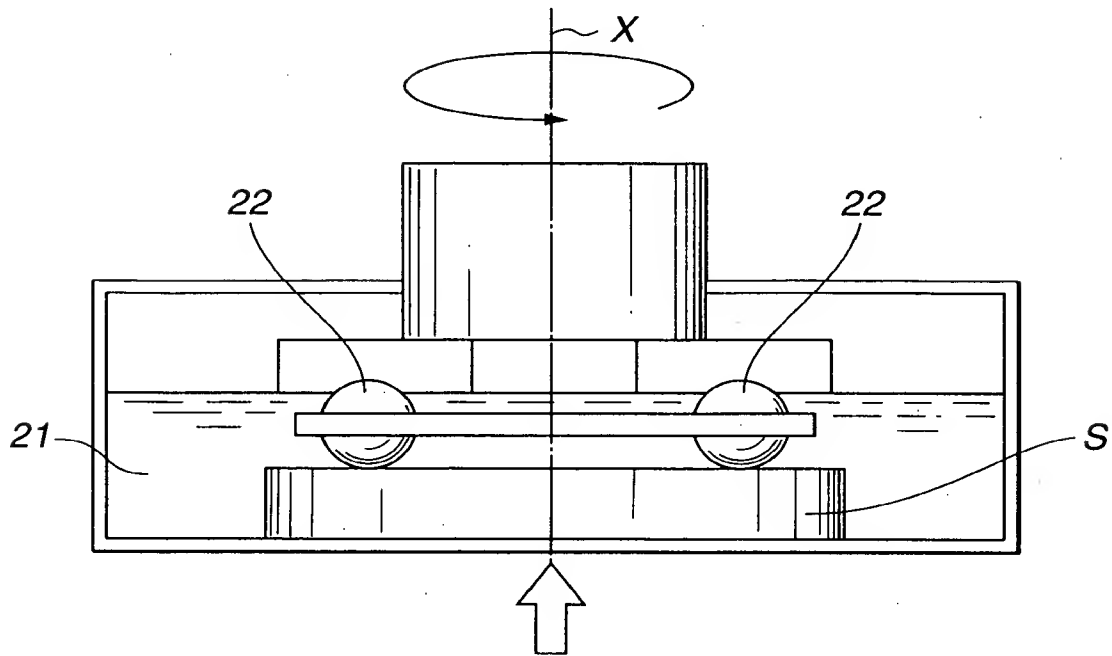


FIG.3

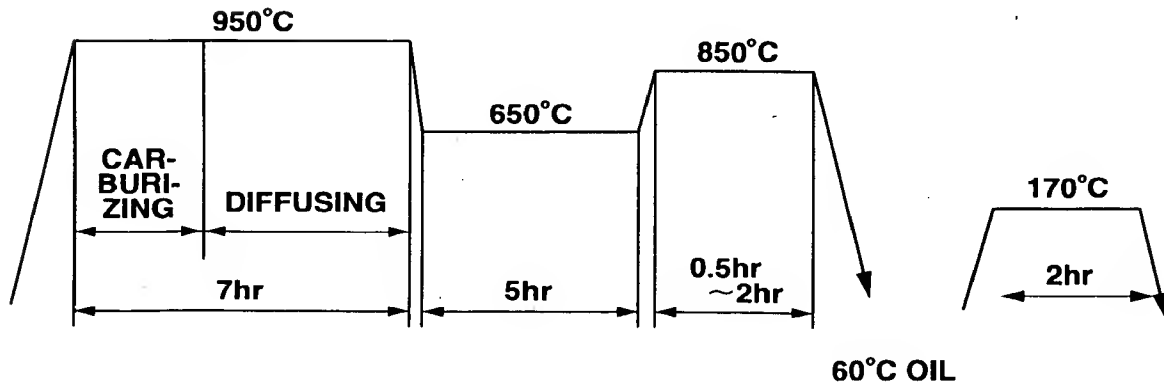
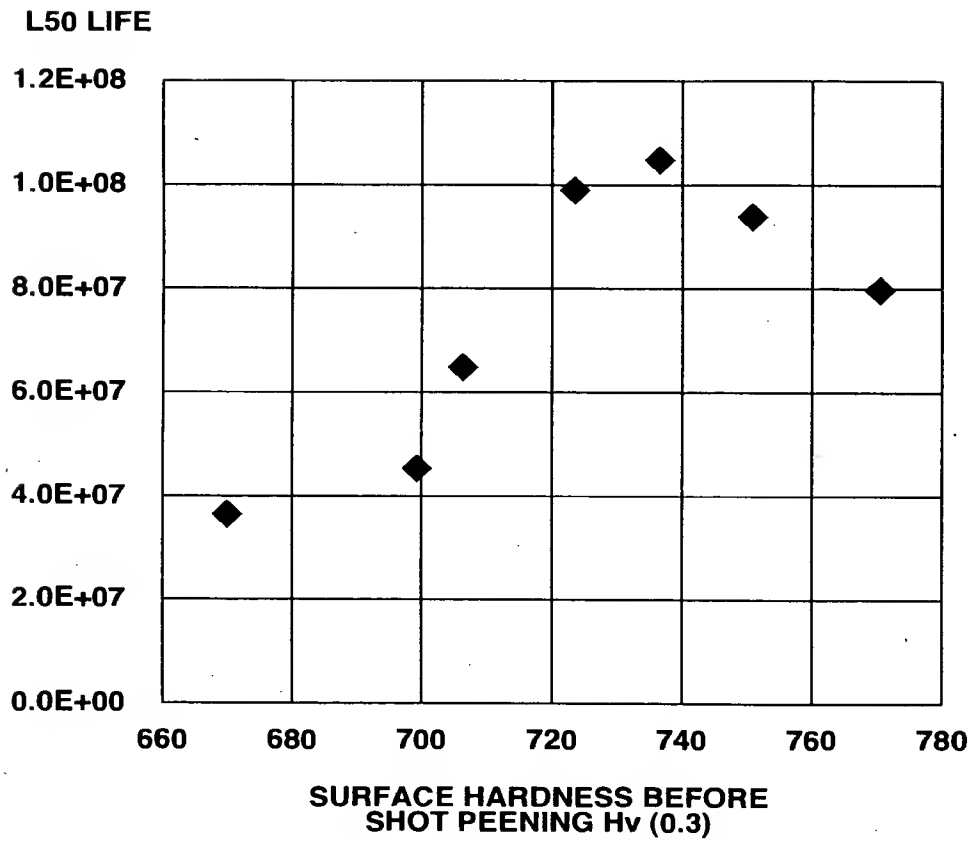


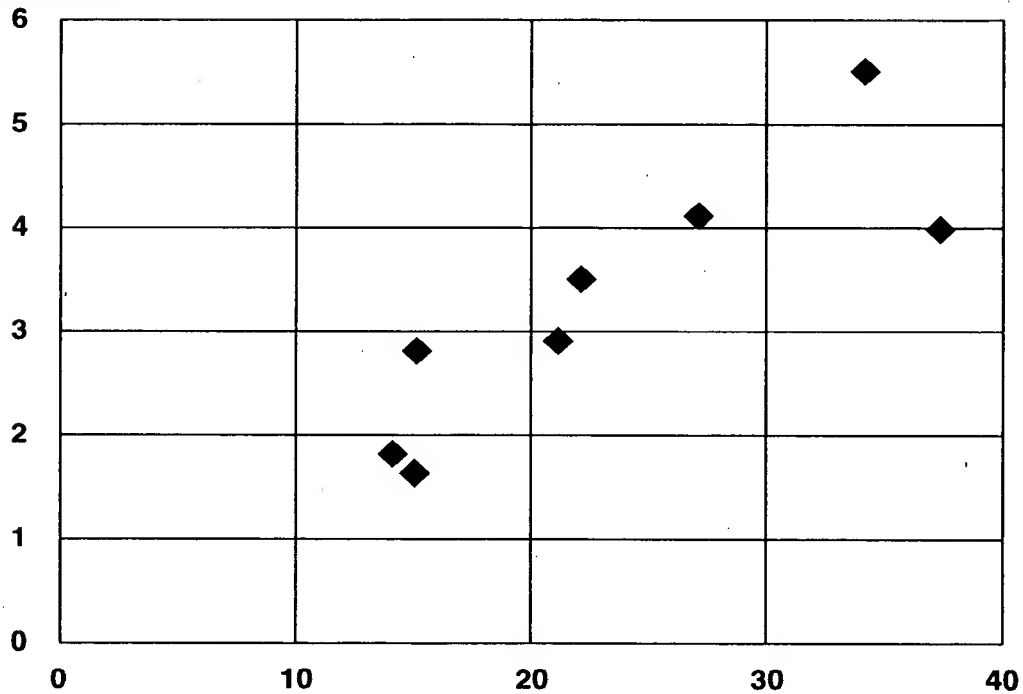
FIG.4



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FIG.5

WEIBULL
COEFFICIENT



RESIDUAL AUSTENITE CONTENT
BEFORE SHOT PEENING γ_R (%)

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